

## AZ DO 测棒疑难排除

**PROBE F.A.Q**

1) Normal temp. but E03/ E02 on D.O.  
Reason:  
a) Low on electrolyte  
**Solution:** See page 16 to refill the electrolyte and run 100% calibration.  
b) Membrane defect  
**Solution:** See membrane change procedure and run 100% calibration.  
c) D.O. sensor damage  
**Solution:** Could not be fixed by user.


2) E01 on temp. and D.O. reading  
Reason:  
a) The probe is disconnected  
**Solution:** Plug on the probe and make sure a good contact.  
b) The wire inside the probe connector is broken.  
**Solution:** Could not be fixed by user.  
c) The inside wire of the probe is broken  
**Solution:** Could not be fixed by user.


3) E03 on temp. and E04 on D.O. reading  
Reason:  
a) The temp. sensor is damaged.  
**Solution:** Could not be fixed by user.  
b) The temp. related wire inside the probe connector is broken.  
**Solution:** Could not be fixed by user.


4) E17 on D.O. Reading  
Reason:  
a) 100% saturation calibration error  
**Solution:** see membrane change procedure and run calibration again.  
**NOTE:** see E2/E3-->Run calibration -->if see E17-->loose the probe guard-->run calibration -->tighten the probe guard--> run calibration --> Finished!!

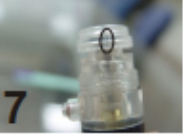
5) E31 on temp. and D.O. Reading  
Reason:  
a) The inside wire of the probe is broken  
**Solution:** Could not be fixed by user.


**MEMBRANE CHANGE**

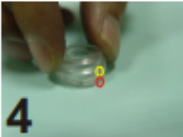
1   
Remove the old membrane from the cap


3   
Find out the four alignment points on the cap before putting it on ring


5   
Put the black O-ring on the top of sensor. Make sure the O-ring is flat.

7   
Put the semi assembly part (finished in step4) on the top of the O-ring.

2   
Put the new membrane on the top & center of the ring

4   
Put the cap onto the membrane. Make sure the alignment points on cap and ring are matched.

6   
Find out the alignment points inside the ring of step4 semi-assembly part

8   
Put on the probe guard and screw tight.

9 Run the calibration. If see E17 appear on meter LCD, slightly loose the outer cover until a reading appears on LCD and then run calibration again.

10 After calibration, turn the probe guard tightly and run the calibration again.

注意：出现 E2/E3-->运行校准-->如果出现 E17-->松开探头护罩-->运行校准-->拧紧探头护罩-->运行校准-->完成！！

### 换膜

- 1-从盖子上取下旧膜
- 2-放上新膜在环的顶部和中心
- 3-在放上环之前找出盖子上的四个对齐点
- 4-将盖子放在膜上。 确保帽和环上的对齐点匹配。
- 5-放黑色 O 型圈在传感器顶部，并确认为放置平坦。
- 6-找出步骤 4 半装配零件环内的对齐点

7-把半组装部分（在步骤 4 中完成）放置于在 O 形圈的顶部。

8-戴上探头护罩并转紧。

9-进行校准。如果在仪表 LCD 上看到 E17，可以稍微松开外壳，直到出现读数在仪表上再进行校准。

10-校准后，将探头护罩旋紧，再次运行校准。

NOTE: see E2/E3-->Run calibration -->if see E17-->loose the probe guard-->run calibration -->tighten the probe guard--> run calibration --> Finished!!

## **D.O. probe troubleshooting**

### **1) Normal temp. but E03/E02 on D.O. Reason:**

#### **a) Low on electrolyte**

Solution: See page 16 of operation manual to refill the electrolyte and run 100% calibration.

#### **b) Membrane defect**

Solution: See membrane change procedure and run 100% calibration.

#### **c) D.O. sensor damage**

Solution: Could not be fixed by user

### **2) E01 on temp. and D.O. reading Reason:**

#### **a) The probe is disconnected**

Solution: Plug on the probe and make sure a good connect

#### **b) The wire inside the probe connector is broken.**

Solution: Could not be fixed by user.

#### **c) The inside wire of the probe is broken**

Solution: Could not be fixed by user.

**3) E03 on temp . and E04 on D .O. reading Reason:**

**a) The temp. sensor is damaged.**

Solution: Could not be fixed by user.

**b) The temp. related wire inside the probe connector is broken.**

Solution: Could not be fixed by user.

**4) E17 on D.O. Reading Reason:**

**a)100% saturation calibration error**

Solution: see membrane change procedure and run calibration again.

**5) E31 on temp. and D.O. Reading Reason:**

**a)The inside wire of the probe is broken**

Solution: Could not be fixed by user.